



CLIENT REPAIR REPORT

- PROJECT INFORMATION -					
CLIENT	CUSTOMER NAME	VIR SN#	13531-1A	TAG #	FV-31075
PRODUCT DESC.	12x6 150# W/ 657-70; 3582; 846				

INSPECTION / TEAR-DOWN REPORT							
START DATE	9/21/2019			TARGET COMPLETION DATE	9/26/2019		
FUNCTION CHECK	Y		TECH	CD	MATCH MARK & PIC	Y	

BODY / BONNET							
OEM	FISHER		OEM SN	-		VALVE STYLE	GLOBE
CONNS & RTG	150		SIZE	12"		MODEL	EWT
BODY MAT	WCB		GASKET MAT	SPWD GRAPH		PACK MAT & TYPE	GRAPH
PORTS	1		FLOW DIRECTION	UP		BOSS SIZE & MAT	39/16
BONNET STYLE	STD		BONNET BOLTING	B7		PACKING BOLTING	B7
	GOOD	BAD	REPLACE	NOTES			
BODY		X		WELD REPAIR			
BODY SEAL AREA	X						
BODY CONNECTIONS		X					
BONNET	X						
BONNET SEAL	X			POLISH			
BONNET PACKING BOX	X			POLISH			

TRIM							
STEM	3/4		CHARACTERISTIC	WHISPER	BALANCE	YES	
PLUG MAT.	316		SEAT MAT.	HAST.	CAGE/RETAIN MAT.	HAST.	
LEAKAGE CLASS	4		PORT SIZE	7"		VERIFICATION TECH	CD
	GOOD	BAD	REPLACE	NOTES			
BUSHING/BEARING	X						
CAGE/RETAIN MAT.	X						
PLUG MAT.	X						
SEAT	X						
STEM		X					



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ACTUATOR							
OEM	FISHER	OEM SN	PI76520-01	AIR TO	<input type="checkbox"/> OPEN	<input checked="" type="checkbox"/> CLOSE	<input type="checkbox"/> OTHER
SIZE	70	MODEL	657	TRAVEL/ROTATION	3	<input checked="" type="checkbox"/> INCH	<input type="checkbox"/> DEG
BENCH SET	6-23	HAND WHEEL	YES	FAILS	<input checked="" type="checkbox"/> OPEN	<input type="checkbox"/> CLOSE	<input type="checkbox"/> OTHER
	GOOD	BAD	REPLACE	NOTES			
GENERAL	X						
ACTUATOR STEM			X				
DIAPHRAGM			X				
SEALS / SOFT GOODS			X				
HAND WHEEL UNIT	X						

INSTRUMENTS & ACCESSORIES							
POSI OEM	FISHER	POSI MODEL	3582	I/P OEM	FISHER	I/P MODEL	846
REG OEM	-	REG MODEL	-	BOOSTER OEM	-	BOOSTER MODEL	-
SOL OEM	-	SOL MODEL	-	SWITCH OEM	-	SWITCH MODEL	-
	GOOD	BAD	REPLACE	NOTES			
BOOSTER				-			
FILTER REGULATOR				-			
I/P (TRANSDUCER)	X						
POSITIONER	X						
SOLENOID VALVE				-			
SWITCHES				-			

CONTROL VALVE / INSTRUMENT TEST RESULTS							
SEAT TEST PRESS	50	ALLOWED LEAK RATE	1.5	OBSERVED	1.38	DURATION	1 MIN
UNITS	PSI	UNITS	SCFM	UNITS	SCFM	TIME REPEATED	3
SHELL TEST PRESS	450	HYDRO	YES	DURATION	10 MIN	PASS	YES
UNITS	PSI	NITROGEN	NO	API SEAT 1 PRESS	-	FAIL	-
VALVE CV	338	SHUTOFF CLASS	4	API SEAT 2 PRESS	-	SHIP DATE	
INST. CAL. INPUT	4-20 MA	INST. CAL. WITNESS	DR	BONNET TORQUE	325 #		9/26/19

BUILT BY:	CD	TESTED BY:	DR
BODY	CD	DATE	9/25/2019
ACTUATOR	CD	DATE	9/25/2019
INSTRUMENT	DR	DATE	9/25/2019
		TECH	DR
		WITNESS	CD
		CUST WITNESS	-
		DATE	-